



KANEPACKAGE PHILIPPINE INC.

Blk 6-B Lot 2 & 3 P3,
Lima Technology Center, Malvar, Batangas
Telephone No.: (043) 236-6885

INVESTIGATION REPORT

DATE:

240322

Prepared By:

MHVITO
QA-IE/ Prodn IE

Check By:

N. CEPEDA
Prodn Supervisor

Approved By:

RAYMARIO
Prodn Manager

5M REVIEW

DOCUMENT REVIEW

MAN	No proper checking of glue	Affected Document:	Date Reviewed:	Disposition:	PIC:	Target Date:
MACHINE	No Changes	Procedure Manual	240322	<input type="checkbox"/> With Revision <input checked="" type="checkbox"/> No Revision	MH VITO	N/A
MATERIAL	No Changes	Work Instruction		<input type="checkbox"/> With Revision <input checked="" type="checkbox"/> No Revision	MH VITO	N/A
METHOD	No Changes	Process Flow		<input type="checkbox"/> With Revision <input checked="" type="checkbox"/> No Revision	MH VITO	N/A
ENVIRONMENT	No Changes	Forms		<input type="checkbox"/> With Revision <input checked="" type="checkbox"/> No Revision	MH VITO	N/A

I. PROBLEM DESCRIPTION

1.1. ISSUE:

DELAMINATION

1.2 DETAIL

PART CODE: 5165902-00

PART NAME: LOUVRE 2 MCX ICB FOR ET D,D

1.3. BACKGROUND:

PICTURE



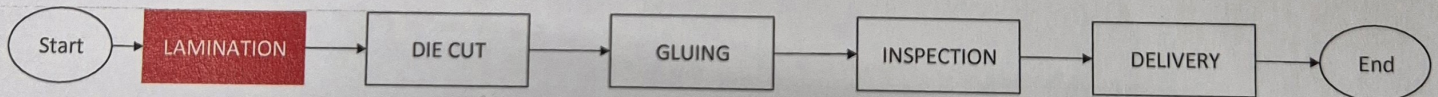
DETAILS:

- > PLAN QTY: 957 EA
- > REJECT QTY: 85 EA
- > REJECT PERCENTAGE: 8.99%
- > JO ORDER: 10598

II. IMMEDIATE ACTION

ACTION ITEMS	Target Date:	Person In-charge
SORTING OF ITEM	240321	PRODUCTION

PROCESS FLOW CHART



III. CAUSE ANALYSIS:

WHY 1:	Why Delamination occurred in Louvre item? The glue tab portion of the panel has insufficient glue application.	
WHY 2:	Why it has insufficient glue application? The sheet board and printed sheet does not adhere well even though it passes through the conveyor to flatten properly.	
WHY 3	Why glue applied on the SB does not adhere well on the Printed sheets? THE GLUE WAS NOT ENOUGH TO SUPPLY ON THE GLUE ROLLER CAUSE of malfunction of glue sensor	



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WHY 4:

Why the glue sensor malfunction?

Glue sensor has accumulated glue which result to malfunction of the sensor.

WHY 5:

Why the glue sensor has accumulated glue?

No proper cleaning of glue sensor

IV. ACTION PLAN:

V. EVIDENCES:

1	ORIENT THE OPERATOR ON THE ISSUE OF DELAMINATION AT LOUVRE ITEM CAUSE BY LACKING OF GLUE SUPPLY		240322
2	CLEANING OF GLUE SENSOR EVERY START OF RUNNING JO INSTEAD OF END OF SHIFT		240412
3			